

Exeor TIG Torches

SR 9, SR 17, SR X26, TM 125

SR 18, SR 21, SR 400, TM 250

XCT 200W, XCT 400W



Spare & wear parts list



EU DECLARATION OF CONFORMITY

According to:

The Low Voltage Directive 2014/35/EU
The RoHS Directive 2011/65/EU

Type of equipment

WIG/TIG welding torch

Type designation

Gas cooled variants: Exeor SR 9, SR 9FX, SR 9-R
Exeor SR 17, SR 17FX, SR 17-R, SR 17FX-R
Exeor SR X26, SR 26FX, SR X26-R
Exeor TM 125, TM 125-R
Liquid cooled variants: Exeor SR 18, SR 18FX, SR 18-R
Exeor SR 21, SR 21FX, SR 21-R, SR 21FX-R
Exeor SR 400
Exeor TM 250, TM 250-R
Exeor XCT 200W
Exeor XCT 400W

Brand name or trademark

ESAB

Manufacturer or his authorized representative established within the EEA

ESAB AB
Lindholmsallén 9, Box 8004, SE-402 77 Göteborg, Sweden
Phone: +46 31 50 90 00, www.esab.com

The following EN standards and regulations in force within the EEA has been used in the design:

EN IEC 60974-7:2019

Arc welding equipment - Part 7: Torches

Additional Information:

Restrictive use, Class A equipment, intended for use in locations other than residential.

By signing this document, the undersigned declares as manufacturer, or the manufacturer's authorized representative established within the EEA, that the equipment in question complies with the safety and environmental requirements stated above.

Place/Date

Göteborg
2023-12-13

Signature


Peter Burchfield
General Manager, Equipment Solutions



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Spare parts may be ordered through your nearest ESAB dealer, see esab.com. When ordering, please state product type, serial number, denominations and ordering numbers according to the spare parts list. This facilitates dispatch and ensures correct delivery.

Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

OVERVIEW OF TORCHES

Ordering no.	Exeor Type	Cooling	L	Connection	Gas	Trigger	Plug
0700026200	SR 9	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026201	SR 9	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026202	SR 9FX	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026203	SR 9FX	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026214	SR 9-R	Gas	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026215	SR 9-R	Gas	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026220	SR 17	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026221	SR 17	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026222	SR 17FX	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026223	SR 17FX	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026230	SR 17	Gas	4 m	TSB 3550	G 1/8	Single	8 pin plug
0700026231	SR 17	Gas	8 m	TSB 3550	G 1/8	Single	8 pin plug
0700026234	SR 17-R	Gas	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026235	SR 17-R	Gas	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026236	SR 17FX-R	Gas	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026237	SR 17FX-R	Gas	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026240	SR X26	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026241	SR X26	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026242	SRFX26	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026243	SRFX26	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026250	SR X26	Gas	4 m	TSB 3550	G 1/8	Single	8 pin plug
0700026251	SR X26	Gas	8 m	TSB 3550	G 1/8	Single	8 pin plug
0700026254	SR X26-R	Gas	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026255	SR X26-R	Gas	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026260	TM 125	Gas	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026261	TM 125	Gas	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026274	TM 125-R	Gas	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026275	TM 125-R	Gas	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026280	SR 18	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026281	SR 18	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026282	SR 18FX	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026283	SR 18FX	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026284	SR 18-R	Water	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026285	SR 18-R	Water	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026290	SR 21	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026291	SR 21	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026292	SR 21FX	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026293	SR 21FX	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026294	SR 21-R	Water	4 m	TSB 3550	G 1/8	Remote	8 pin plug

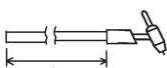
0700026295	SR 21-R	Water	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026296	SR 21FX-R	Water	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026297	SR 21FX-R	Water	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026310	SR 400	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026311	SR 400	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026320	TM 250	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026321	TM 250	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026322	TM 250	Water	4 m	TSB 3550	G 1/8	Single	8 pin plug
0700026323	TM 250	Water	8 m	TSB 3550	G 1/8	Single	8 pin plug
0700026324	TM 250-R	Water	4 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026325	TM 250-R	Water	8 m	TSB 3550	G 1/8	Remote	8 pin plug
0700026330	XCT 200W	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026331	XCT 200W	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug
0700026334	XCT 400W	Water	4 m	TSB 3550	G 1/8	Single	2 pin plug
0700026335	XCT 400W	Water	8 m	TSB 3550	G 1/8	Single	2 pin plug

TECHNICAL DATA

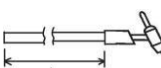
Operating temperature range: -10 to +40 °C (+14 to +104 °F)

Transportation temperature range: -20 to +55 °C (+4 to +131 °F)

Gascooled Torches

	Exeor SR 9 SR 9FX	Exeor SR 17 SR 17FX	Exeor SR X26 SRFX26	Exeor TM 125
AC [A] / %	100/35	120/35	200/35	120/35
DC [A] / %	145/35	170/35	280/35	170/35
AC [A] / %	75/60	90/60	160/60	100/60
DC [A] / %	110/60	125/60	230/60	140/60
 Ø mm	0.5–1.6 mm (0.02– 0.063 in.)	0.5–2.4 mm (0.02– 0.094 in.)	0.5–4.0 mm (0.02– 0.157 in.)	0.5–1.6 mm (0.02– 0.063 in.)
	-	-	-	-
 Max. °C	-			
	Ar Ar/He			
 L	4 & 8 m (13 & 26 ft)			
 0.5 A @ 42 V Max	X	X	X	X
 ⚡ max. kV	12 kV			
 Up max. V	113 V			

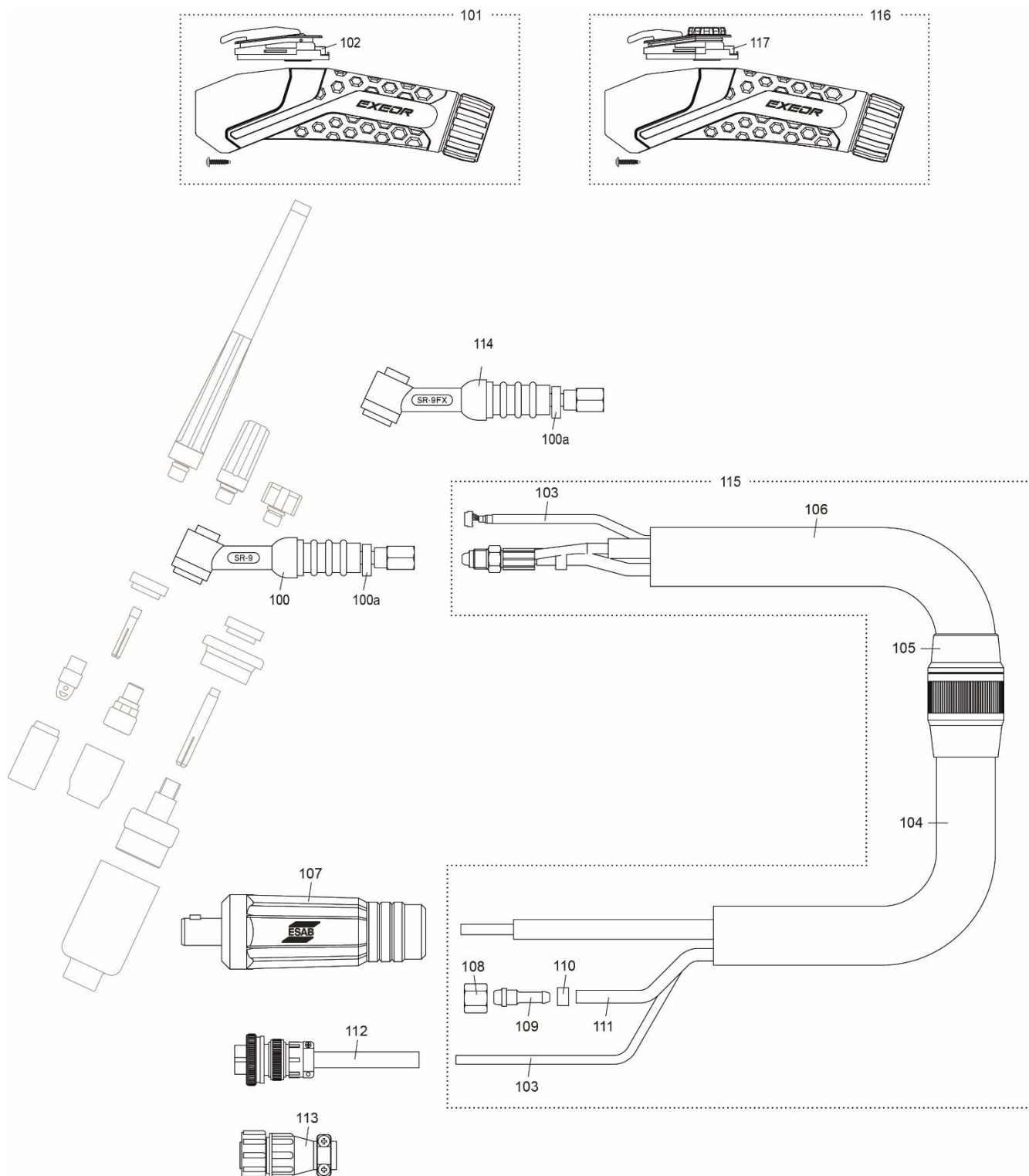
Watercooled Torches

	Exeor SR 18 SR 18FX	Exeor SR 21 SR 21FX	Exeor SR 400	Exeor TM 250	Exeor XCT 200W	Exeor XCT 400W
AC [A] / % DC [A] / %	225/100 320/100	240/100 340/100	315/100 450/100	155A/100 220A/100	175/100 250/100	315/100 450/100
 Ømm	0.5–4.0 mm (0.02– 0.157 in.)	0.5–3.2 mm (0.02– 0.126 in.)	1.0-4.8 mm (0.039–0.189 in.)	0.5-3.2 mm (0.02– 0.126 in.)	1.6-4.0 mm (0.063– 0.157 in.)	
	X	X	X	X	X	X
 Max. °C	70 °C (158 °F)					
	Ar Ar/He					
	4 & 8 m (13 & 26 ft)					
 0.5 A @ 42 V Max	X	X	X	X	X	X
 max. kV	12 kV					
 Up max. V	113 V					

SPARE PARTS

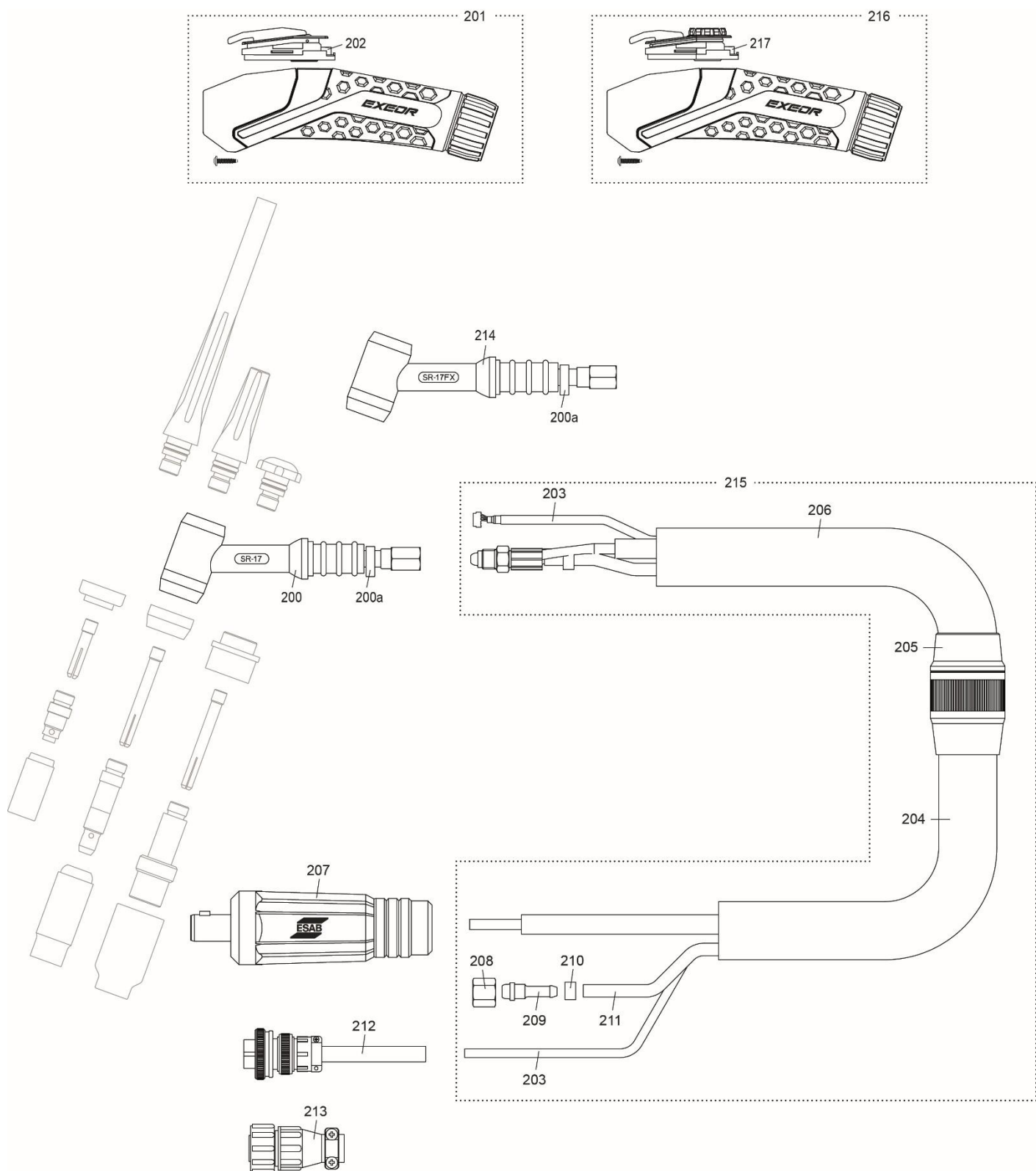
Exeor SR 9, SR 9FX, SR 9-R

Item	Qty.	Ordering no.	Denomination	Notes
SR 9				
100	1	0700 300 569	Torch head rigid	without no. 100a
100a	1	0700 026 384	Retaining clip	
101	1	0700 026 342	Exeor handle small	Trigger
102	1	0700 026 344	Single trigger module	Complete incl. PCB
103	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
103	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
104	1	0700 025 997	Rubber hose	20x1.5 mm, per m
105	1	0700 025 640	Hose coupling complete	small
106	1	0700 025 999	Leather hose	0.6 m
107	1	0700 025 625	Welding cable plug	TSB 35-50
108	1	0700 025 634	Nut G1/8"	
109	1	0700 025 633	Nipple for G1/8"	
110	1	0700 025 974	Hose clamp with ring	8.7 mm
111	1	302P060000	Gas hose	per m
112	1	0700 300 584	2 pin plug	Trigger
113	1	0464 663 010	8 pin plug	Remote
SR 9FX				
114	1	0700 300 571	Torch head flexible	without no. 100a
115	1	0700 026 350	Power cable assembly	4 m, Trigger
115	1	0700 026 351	Power cable assembly	8 m, Trigger
115	1	0700 026 352	Power cable assembly	4 m, Remote
115	1	0700 026 353	Power cable assembly	8 m, Remote
116	1	0700 026 343	Exeor handle small	Remote
117	1	0700 026 345	Remote module	Complete incl. PCB
103	1	0700 026 364	Control cable, cpl	5.2 m, Remote
103	1	0700 026 365	Control cable, cpl	9.2 m, Remote



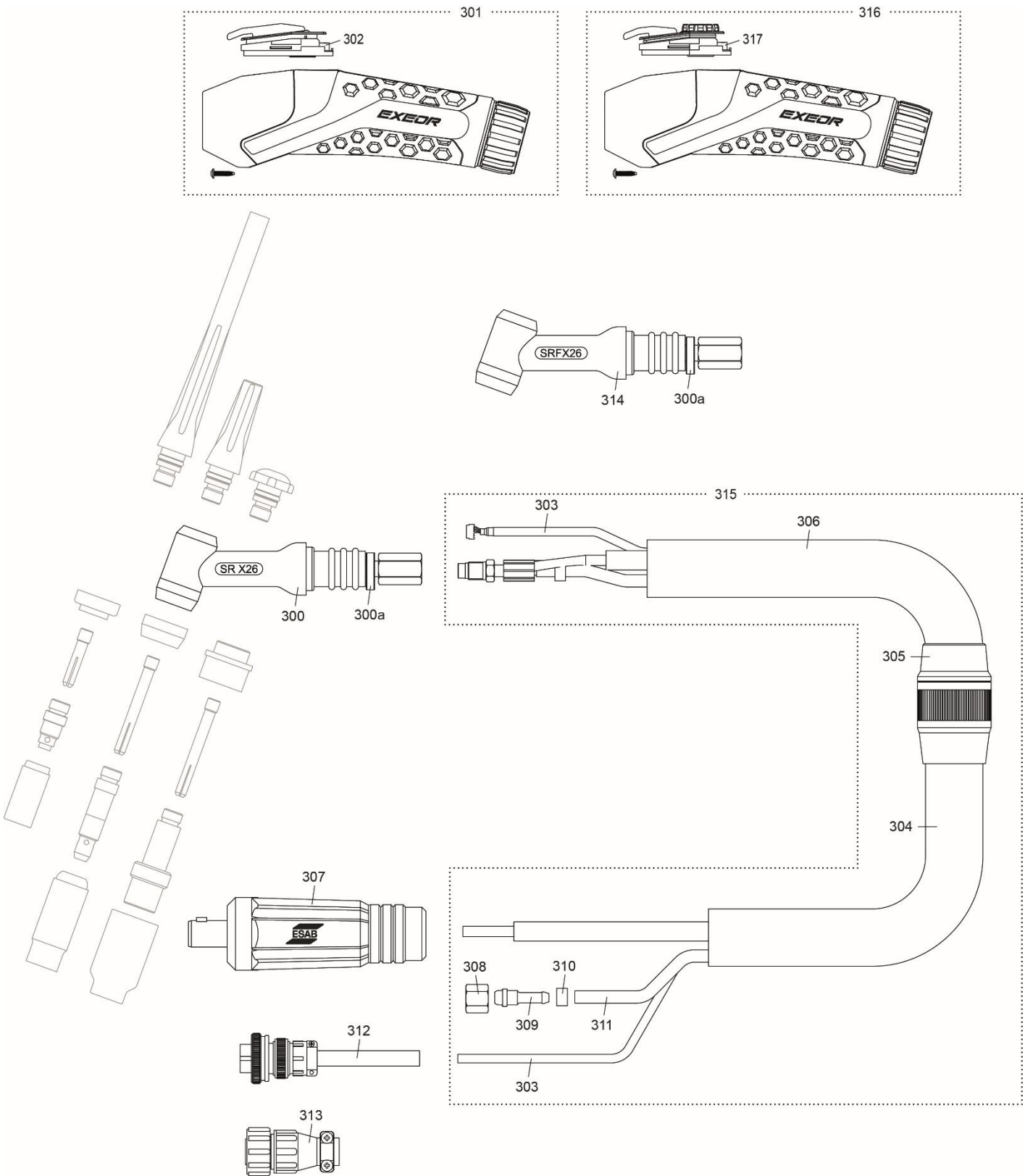
Exeor SR 17, SR 17FX, SR 17-R, SR 17FX-R

Item	Qty.	Ordering no.	Denomination	Notes
SR 17				
200	1	0700 300 590	Torch head rigid	without no. 200a
200a	1	0700 026 385	Retaining clip	
201	1	0700 026 342	Exeor handle small	Trigger
202	1	0700 026 344	Single trigger module	Complete incl. PCB
203	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
203	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
204	1	0700 025 997	Rubber hose	20x1.5 mm, per m
205	1	0700 025 640	Hose coupling complete	small
206	1	0700 025 999	Leather hose	0.6 m
207	1	0700 025 625	Welding cable plug	TSB 35-50
208	1	0700 025 634	Nut G1/8"	
209	1	0700 025 633	Nipple for G1/8"	
210	1	0700 025 974	Hose clamp with ring	8.7 mm
211	1	302P060000	Gas hose	per m
212	1	0700 300 584	2 pin plug	Trigger
213	1	0464 663 010	8 pin plug	Remote
SR 17FX				
214	1	0700 300 592	Torch head flexible	without no. 200a
215	1	0700 026 350	Power cable assembly	4 m, Trigger
215	1	0700 026 351	Power cable assembly	8 m, Trigger
215	1	0700 026 352	Power cable assembly	4 m, Remote
215	1	0700 026 353	Power cable assembly	8 m, Remote
216	1	0700 026 343	Exeor handle small	Remote
217	1	0700 026 345	Remote module	Complete incl. PCB
203	1	0700 026 364	Control cable, cpl	5.2 m, Remote
203	1	0700 026 365	Control cable, cpl	9.2 m, Remote



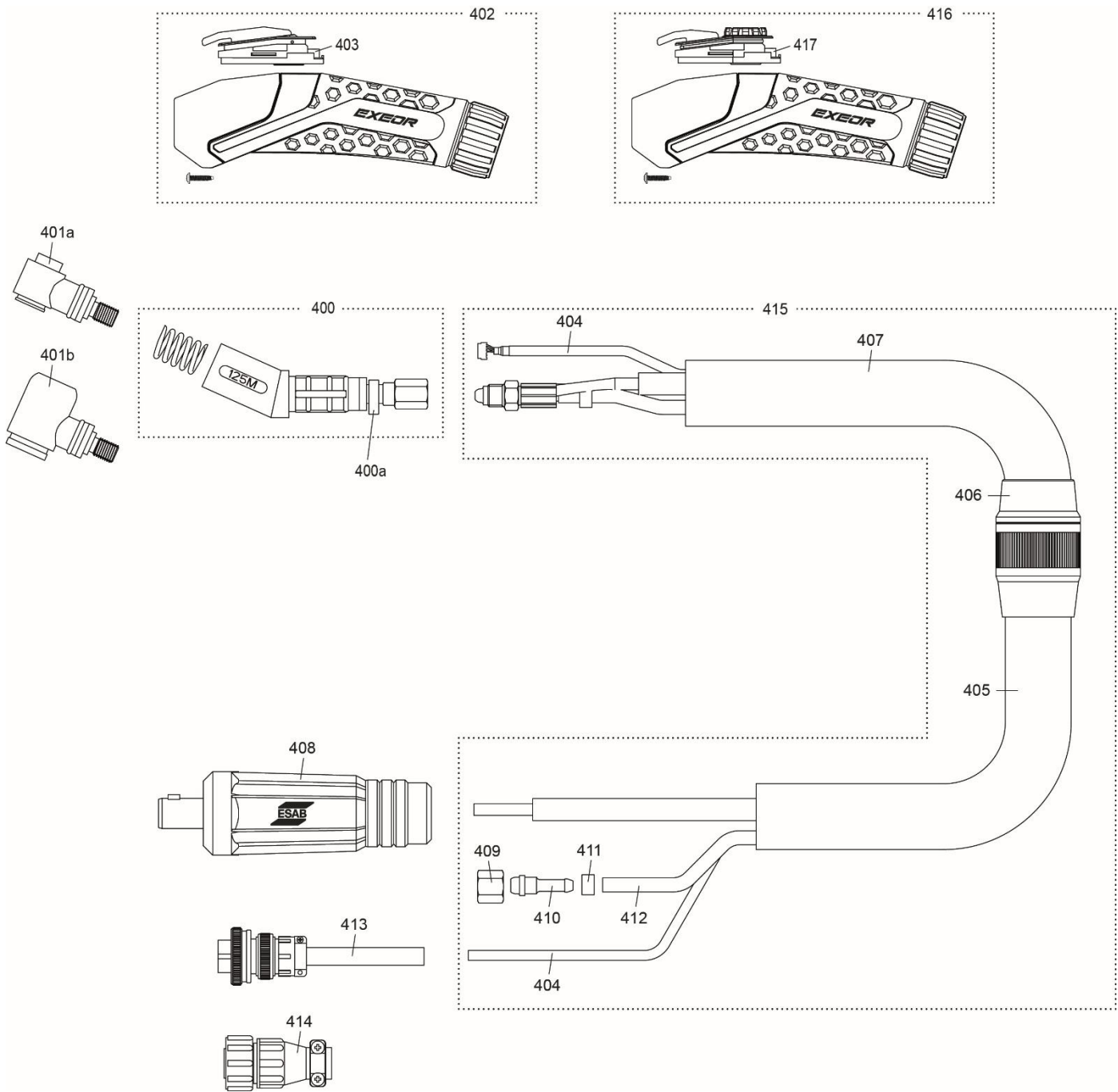
Exeor SR X26, SR X26-R, SRFX26

Item	Qty.	Ordering no.	Denomination	Notes
SR X26				
300	1	0700 026 382	Torch head	without no. 300a
300a	1	0700 026 388	Retaining clip	
301	1	0700 026 397	Exeor handle large	Trigger
302	1	0700 026 344	Single trigger module	Complete incl. PCB
303	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
303	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
304	1	0700 025 998	Rubber hose	25x1.5 mm, per m
305	1	0700 025 641	Hose coupling complete	large
306	1	0700 025 999	Leather hose	0.6 m
307	1	0700 025 625	Welding cable plug	TSB 35-50
308	1	0700 025 634	Nut G1/8"	
309	1	0700 025 633	Nipple for G1/8"	
310	1	0700 025 976	Hose clamp with ring	9.5 mm
311	1	0700 025 996	Gas hose	per m
312	1	0700 300 584	2 pin plug	Trigger
313	1	0464 663 010	8 pin plug	Remote
SRFX26				
314	1	0700 026 390	Torch head flexible	
315	1	0700 026 354	Power cable assembly	SR X26, 4 m, Trigger
315	1	0700 026 355	Power cable assembly	SR X26, 8 m, Trigger
315	1	0700 026 356	Power cable assembly	SR X26, 4 m, Remote
315	1	0700 026 357	Power cable assembly	SR X26, 8 m, Remote
316	1	0700 026 398	Exeor handle large	Remote
317	1	0700 026 345	Remote module	Complete incl. PCB
303	1	0700 026 364	Control cable, cpl	5.2 m, Remote
303	1	0700 026 365	Control cable, cpl	9.2 m, Remote



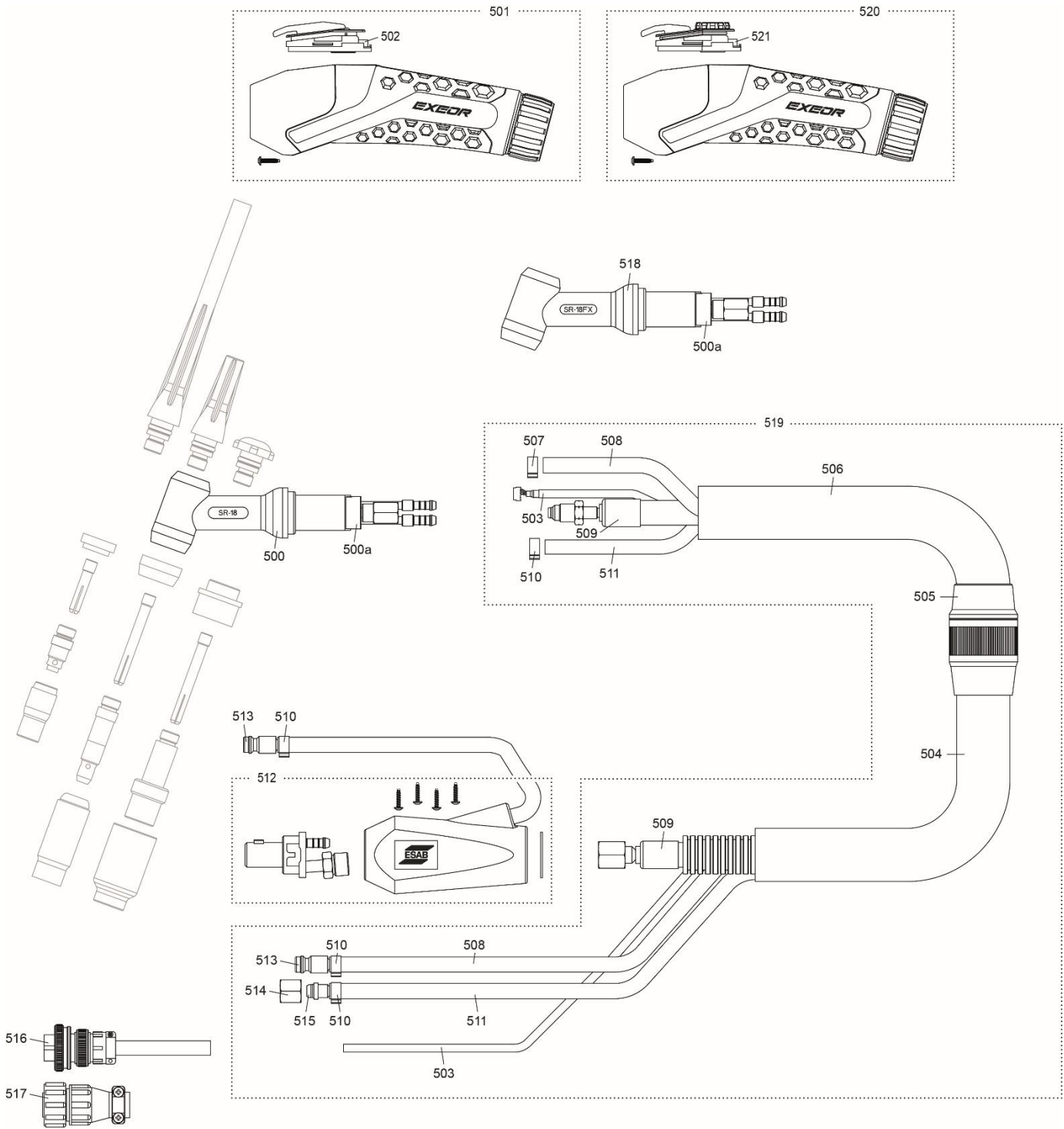
Exeor TM 125, TM 125-R

Item	Qty.	Ordering no.	Denomination	Notes
TM 125				
400	1	402P550001	Torch body	TM 125, without no. 400a
400a	1	0700 026 385	Retaining clip	
401a	1	402P550002	Torch head	MultiLock 9/20
401b	1	402P550003	Torch head	MultiLock 17/18/26
402	1	0700 026 342	Exeor handle small	Trigger
403	1	0700 026 344	Single trigger module	Complete incl. PCB
404	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
404	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
405	1	0700 025 997	Rubber hose	20x1.5 mm, per m
406	1	0700 025 640	Hose coupling complete	small
407	1	0700 025 999	Leather hose	0.6 m
408	1	0700 025 625	Welding cable plug	TSB 35-50
409	1	0700 025 634	Nut G1/8"	
410	1	0700 025 633	Nipple for G1/8"	
411	1	0700 025 974	Hose clamp with ring	8.7 mm
412	1	302P060000	Gas hose	per m
413	1	0700 300 584	2 pin plug	Trigger
414	1	0464 663 010	8 pin plug	Remote
415	1	0700 026 350	Power cable assembly	4 m, Trigger
415	1	0700 026 351	Power cable assembly	8 m, Trigger
415	1	0700 026 352	Power cable assembly	4 m, Remote
415	1	0700 026 353	Power cable assembly	8 m, Remote
416	1	0700 026 343	Exeor handle small	Remote
417	1	0700 026 345	Remote module	Complete incl. PCB
404	1	0700 026 364	Control cable, cpl	5.2 m, Remote
404	1	0700 026 365	Control cable, cpl	9.2 m, Remote



Exeor SR 18, SR 18FX, SR 18-R

Item	Qty.	Ordering no.	Denomination	Notes
SR 18				
500	1	0700 025 609	Torch head rigid	without no. 500a
500a	1	0700 026 387	Retaining clip	
501	1	0700 026 397	Exeor handle large	Trigger
502	1	0700 026 344	Single trigger module	Complete incl. PCB
503	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
503	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
504	1	0700 025 998	Rubber hose	25x1.5 mm, per m
505	1	0700 025 641	Hose coupling complete	large
506	1	0700 025 999	Leather hose	0.6 m
507	1	0700 025 976	Hose clamp with ring	9.5 mm
508	1	0700 025 994	Water hose	per m
509	1	0700 026 360	Power cable	4.0 m
509	1	0700 026 361	Power cable	8.0 m
510	4	0700 025 975	Hose clamp with ring	9.0 mm
511	1	0700 025 993	Gas hose	per m
512	1	0700 025 630	TIG connector 3550	
513	2	0365 803 010	Water quick coupling	
514	1	0700 025 634	Nut G1/8"	
515	1	0700 025 633	Nipple for G1/8"	
516	1	0700 300 584	2 pin plug	
517	1	0464 663 010	8 pin plug	
SR 18FX				
518	1	0700 025 610	Torch head flexible	without no. 500a
519	1	0700 026 374	Power cable assembly	4 m, Trigger
519	1	0700 026 375	Power cable assembly	8 m, Trigger
519	1	0700 026 376	Power cable assembly	4 m, Remote
519	1	0700 026 377	Power cable assembly	8 m, Remote
520	1	0700 026 398	Exeor handle large	Remote
521	1	0700 026 345	Remote module	Complete incl. PCB
503	1	0700 026 364	Control cable, cpl	5.2 m, Remote
503	1	0700 026 365	Control cable, cpl	9.2 m. Remote

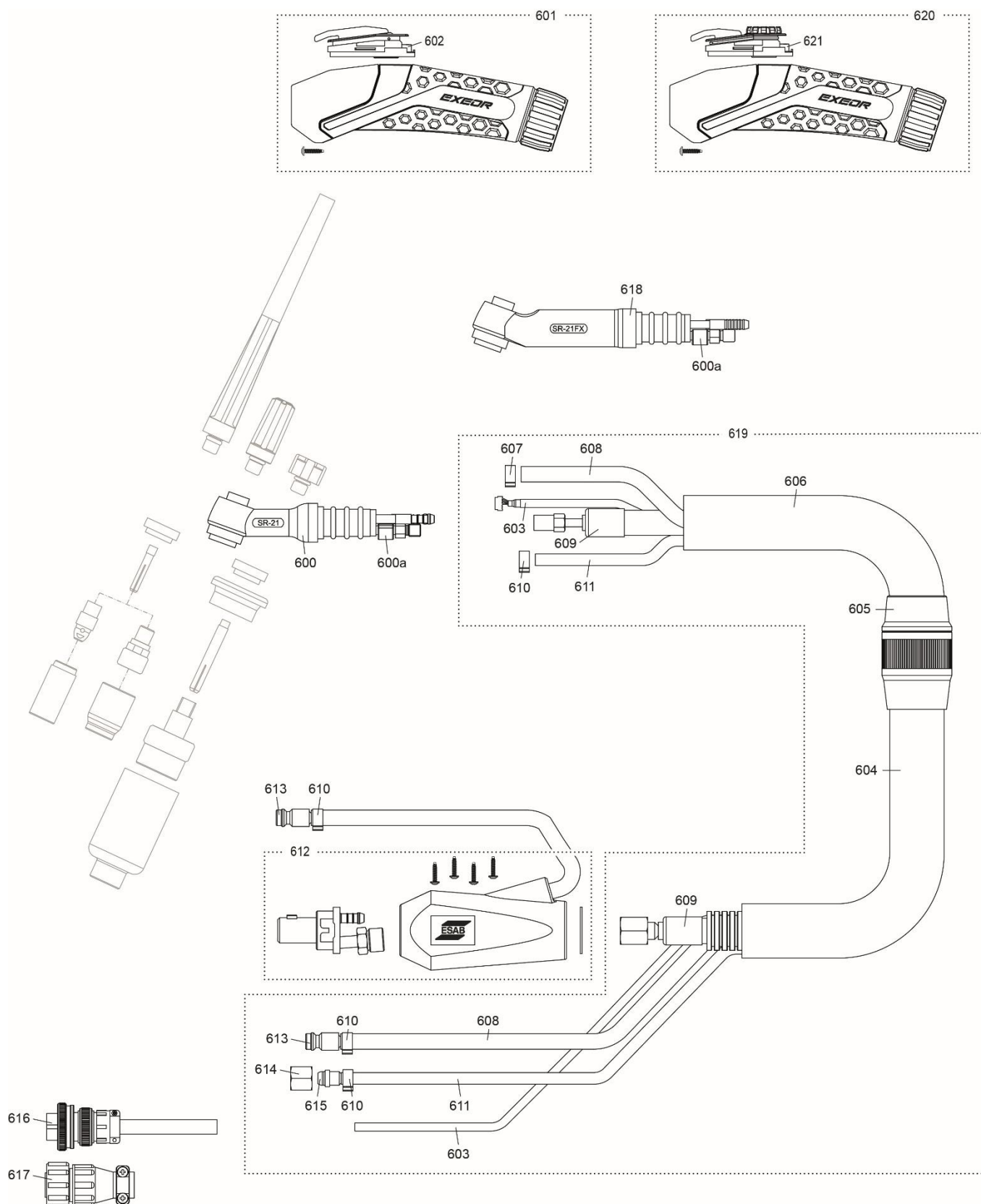


Exeor SR 21, SR 21FX, SR 21-R, SR 21FX-R

Item	Qty.	Ordering no.	Denomination	Notes
SR 21				
600	1	0700 025 613	Torch head rigid	without no. 600a
600a	1	0700 026 386	Retaining clip	
601	1	0700 026 342	Exeor handle small	Trigger
602	1	0700 026 344	Single trigger module	Complete incl. PCB
603	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
603	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
604	1	0700 025 998	Rubber hose	25x1.5 mm, per m
605	1	0700 025 641	Hose coupling complete	large
606	1	0700 025 999	Leather hose	0.6 m
607	1	0700 025 975	Hose clamp with ring	9.0 mm
608	1	0700 025 994	Water hose	per m
609	1	0700 026 340	Power cable	4.0 m
609	1	0700 026 341	Power cable	8.0 m
610	4	0700 025 974	Hose clamp with ring	8.7 mm
611	1	302P060000	Gas hose	per m
612	1	0700 025 630	TIG connector 3550	
613	2	0365 803 010	Water quick coupling	
614	1	0700 025 634	Nut G1/8"	
615	1	0700 025 633	Nipple for G1/8"	
616	1	0700 300 584	2 pin plug	
617	1	0464 663 010	8 pin plug	
SR 21FX				
618	1	0700 025 614	Torch head flexible	without no. 600a

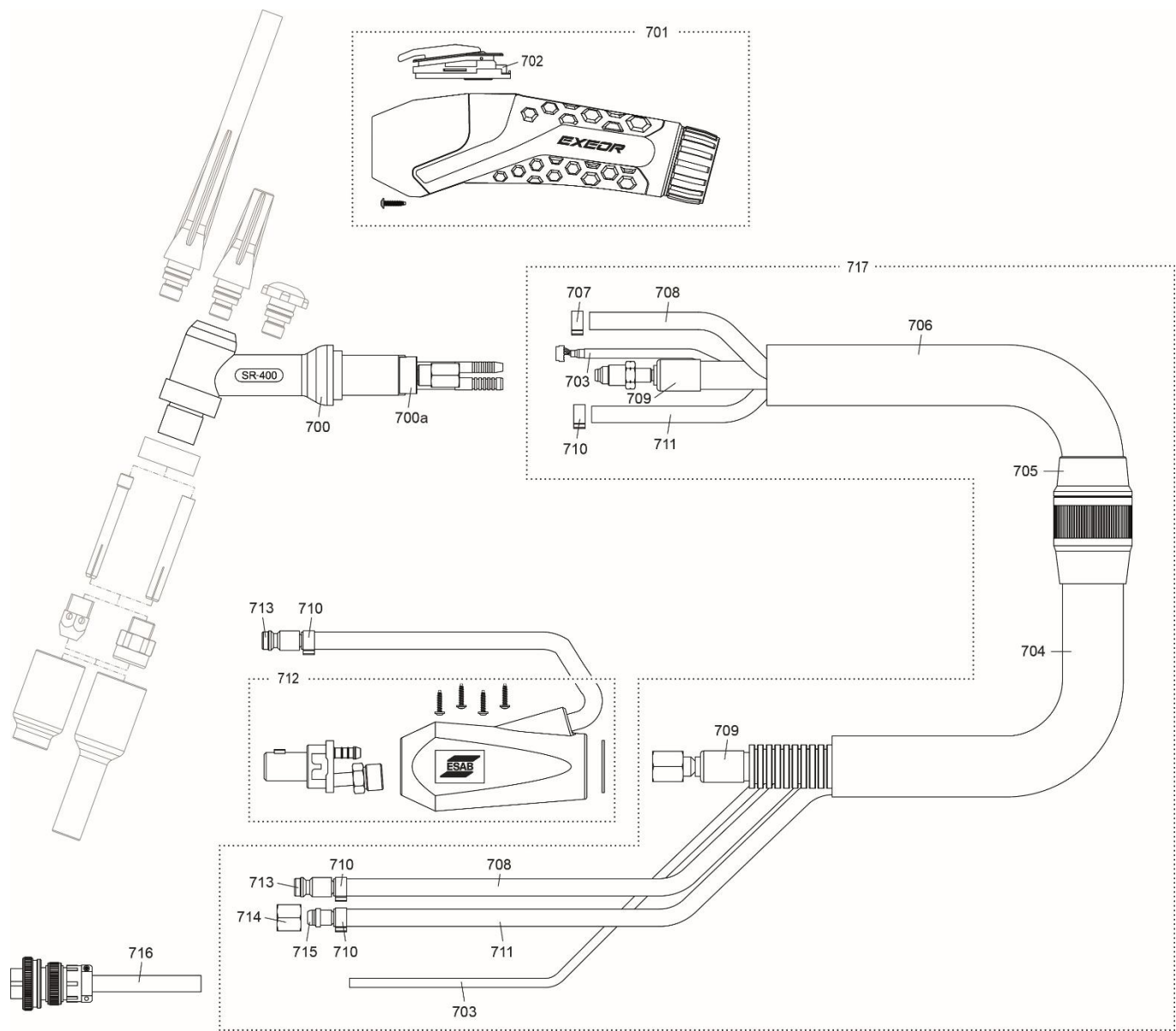
619	1	0700 026 366	Power cable assembly	4 m, Trigger
619	1	0700 026 367	Power cable assembly	8 m, Trigger
619	1	0700 026 368	Power cable assembly	4 m, Remote
619	1	0700 026 369	Power cable assembly	8 m, Remote

620	1	0700 026 343	Exeor handle small	Remote
621	1	0700 026 345	Remote module	Complete incl. PCB
603	1	0700 026 364	Control cable, cpl	5.2 m, Remote
603	1	0700 026 365	Control cable, cpl	9.2 m, Remote



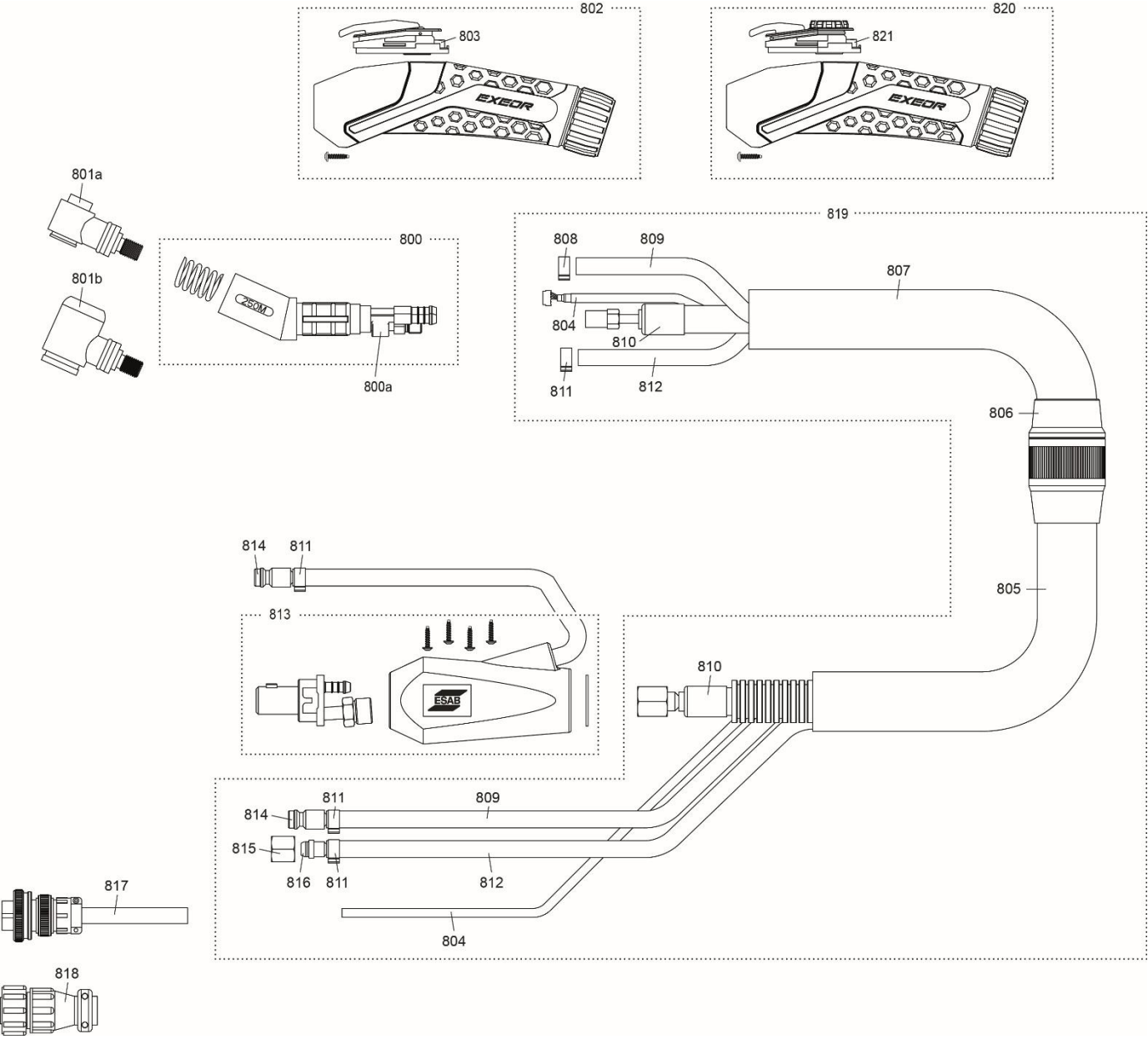
Exeor SR 400

Item	Qty.	Ordering no.	Denomination	Notes
SR 400				
700	1	0700 025 615	Torch head rigid	without no. 700a
700a	1	0700 026 387	Retaining clip	
701	1	0700 026 397	Exeor handle large	Trigger
702	1	0700 026 344	Single trigger module	Complete incl. PCB
703	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
703	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
704	1	0700 025 998	Rubber hose	25x1.5 mm, per m
705	1	0700 025 641	Hose coupling complete	large
706	1	0700 025 999	Leather hose	0.6 m
707	1	0700 025 975	Hose clamp with ring	9.0 mm
708	1	0700 025 994	Water hose	per m
709	1	0700 026 358	Power cable	4.0 m
709	1	0700 026 359	Power cable	8.0 m
710	4	0700 025 974	Hose clamp with ring	8.7 mm
711	1	0700 025 993	Gas hose	per m
712	1	0700 025 630	TIG connector 3550	
713	2	0365 803 010	Water quick coupling	
714	1	0700 025 634	Nut G1/8"	
715	1	0700 025 633	Nipple for G1/8"	
716	1	0700 300 584	2 pin plug	
717	1	0700 026 378	Power cable assembly	4 m, Trigger
717	1	0700 026 379	Power cable assembly	8 m, Trigger



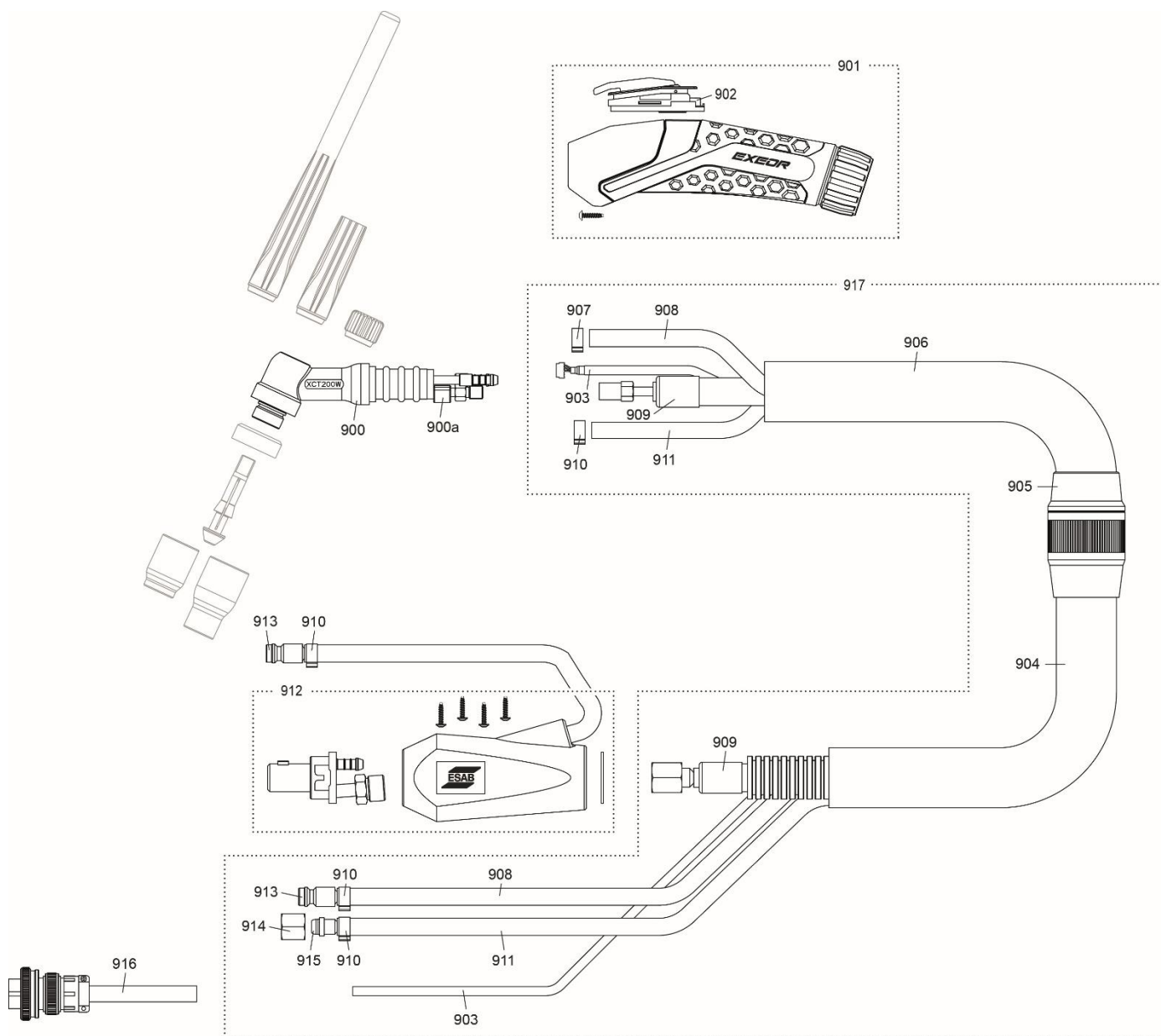
Exeor TM 250, TM 250-R

Item	Qty.	Ordering no.	Denomination	Notes
TM 250				
800	1	402P600001	Torch body	TM 250, without no. 800a
800a	1	0700 026 386	Retaining clip	
801a	1	402P550002	Torch head	MultiLock 9/20
801b	1	402P550003	Torch head	MultiLock 17/18/26
802	1	0700 026 342	Exeor handle small	Trigger
803	1	0700 026 344	Single trigger module	Complete incl. PCB
804	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
804	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
805	1	0700 025 998	Rubber hose	25x1.5 mm, per m
806	1	0700 025 641	Hose coupling complete	large
807	1	0700 025 999	Leather hose	0.6 m
808	1	0700 025 975	Hose clamp with ring	9.0 mm
809	1	0700 025 994	Water hose	per m
810	1	0700 026 348	Power cable	4.0 m
810	1	0700 026 349	Power cable	8.0 m
811	4	0700 025 974	Hose clamp with ring	8.7 mm
812	1	302P060000	Gas hose	per m
813	1	0700 025 630	TIG connector 3550	
814	2	0365 803 010	Water quick coupling	
815	1	0700 025 634	Nut G1/8"	
816	1	0700 025 633	Nipple for G1/8"	
817	1	0700 300 584	2 pin plug	
818	1	0464 663 010	8 pin plug	
819	1	0700 026 370	Power cable assembly	4 m, Trigger
819	1	0700 026 371	Power cable assembly	8 m, Trigger
819	1	0700 026 372	Power cable assembly	4 m, Remote
819	1	0700 026 373	Power cable assembly	8 m, Remote
820	1	0700 026 343	Exeor handle small	Remote
821	1	0700 026 345	Remote module	Complete incl. PCB
804	1	0700 026 364	Control cable, cpl	5.2 m, Remote
804	1	0700 026 365	Control cable, cpl	9.2 m, Remote



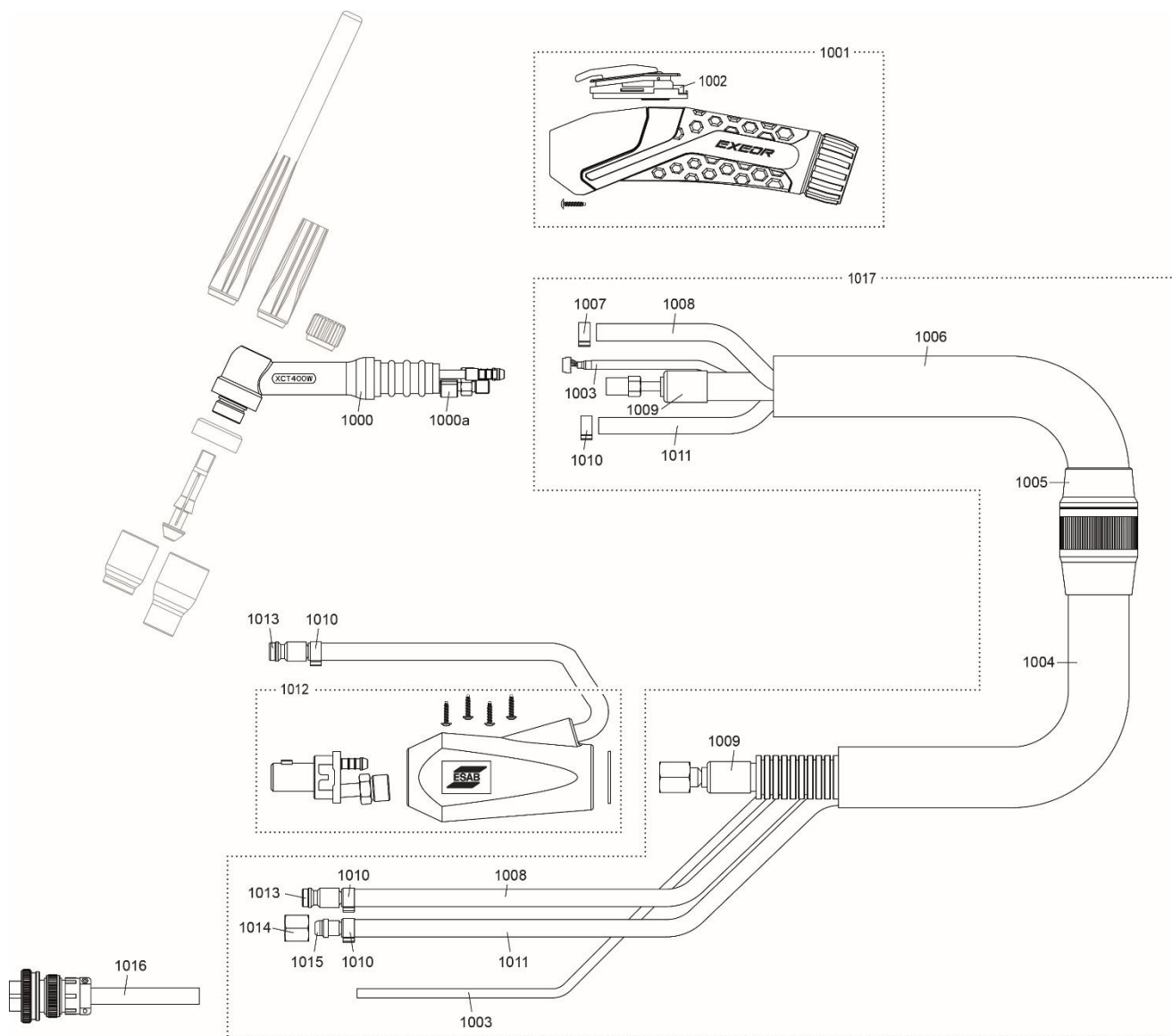
Exeor XCT 200W

Item	Qty.	Ordering no.	Denomination	Notes
XCT 200W				
900	1	0700 026 383	Torch head rigid	without no. 900a
900a	1	0700 026 386	Retaining clip	
901	1	0700 026 342	Exeor handle small	Trigger
902	1	0700 026 344	Single trigger module	Complete incl. PCB
903	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
903	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
904	1	0700 025 998	Rubber hose	25x1.5 mm, per m
905	1	0700 025 641	Hose coupling complete	large
906	1	0700 025 999	Leather hose	0.6 m
907	1	0700 025 975	Hose clamp with ring	9.0 mm
908	1	0700 025 994	Water hose	per m
909	1	0700 026 340	Power cable	4.0 m
909	1	0700 026 341	Power cable	8.0 m
910	4	0700 025 974	Hose clamp with ring	8.7 mm
911	1	302P060000	Gas hose	per m
912	1	0700 025 630	TIG connector 3550	
913	2	0365 803 010	Water quick coupling	
914	1	0700 025 634	Nut G1/8"	
915	1	0700 025 633	Nipple for G1/8"	
916	1	0700 300 584	2 pin plug	
917	1	0700 026 366	Power cable assembly	4 m, Trigger
917	1	0700 026 367	Power cable assembly	8 m, Trigger



Exeor XCT 400W

Item	Qty.	Ordering no.	Denomination	Notes
XCT 400W				
1000	1	0700 025 616	Torch head rigid	without no. 1000a
1000a	1	0700 026 386	Retaining clip	
1001	1	0700 026 342	Exeor handle small	Trigger
1002	1	0700 026 344	Single trigger module	Complete incl. PCB
1003	1	0700 026 362	Control cable, cpl	4.6 m, Trigger
1003	1	0700 026 363	Control cable, cpl	8.6 m, Trigger
1004	1	0700 025 998	Rubber hose	25x1.5 mm, per m
1005	1	0700 025 641	Hose coupling complete	large
1006	1	0700 025 999	Leather hose	0.6 m
1007	1	0700 025 975	Hose clamp with ring	9.0 mm
1008	1	0700 025 994	Water hose	per m
1009	1	0700 026 340	Power cable	4.0 m
1009	1	0700 026 341	Power cable	8.0 m
1010	4	0700 025 974	Hose clamp with ring	8.7 mm
1011	1	302P060000	Gas hose	per m
1012	1	0700 025 630	TIG connector 3550	
1013	2	0365 803 010	Water quick coupling	
1014	1	0700 025 634	Nut G1/8"	
1015	1	0700 025 633	Nipple for G1/8"	
1016	1	0700 300 584	2 pin plug	
1017	1	0700 026 366	Power cable assembly	4 m, Trigger
1017	1	0700 026 367	Power cable assembly	8 m, Trigger



WEAR PARTS

Tungsten electrodes Eco

Ordering no. 150 mm	Ordering no. 175 mm	Tungsten electrodes Eco	Diameter	Colour	Code	Current
-	0151 574 009	Wolfram, pure	Ø 1.6	Green	WP	AC
0151 574 245	-	Wolfram, pure	Ø 2.0	Green	WP	AC
0151 574 210	0151 574 010	Wolfram, pure	Ø 2.4	Green	WP	AC
0151 574 211	0151 574 011	Wolfram, pure	Ø 3.2	Green	WP	AC
-	0151 574 012	Wolfram, pure	Ø 4.0	Green	WP	AC
0151 574 237	0151 574 037	Cerium 2%	Ø 1.6	Grey	WC20	AC/DC
0151 574 242	-	Cerium 2%	Ø 2.0	Grey	WC20	AC/DC
0151 574 238	0151 574 038	Cerium 2%	Ø 2.4	Grey	WC20	AC/DC
0151 574 239	0151 574 039	Cerium 2%	Ø 3.2	Grey	WC20	AC/DC
0151 574 240	0151 574 040	Cerium 2%	Ø 4.0	Grey	WC20	AC/DC
0151 574 230	0151 574 050	Lanthanum 1.5%	Ø 1.0	Gold	WL15	AC/DC
0151 574 231	0151 574 051	Lanthanum 1.5%	Ø 1.6	Gold	WL15	AC/DC
0151 574 243	0151 574 246	Lanthanum 1.5%	Ø 2.0	Gold	WL15	AC/DC
0151 574 232	0151 574 052	Lanthanum 1.5%	Ø 2.4	Gold	WL15	AC/DC
0151 574 233	0151 574 053	Lanthanum 1.5%	Ø 3.2	Gold	WL15	AC/DC
0151 574 234	0151 574 054	Lanthanum 1.5%	Ø 4.0	Gold	WL15	AC/DC
0151 574 235	0151 574 055	Lanthanum 1.5%	Ø 4.8	Gold	WL15	AC/DC

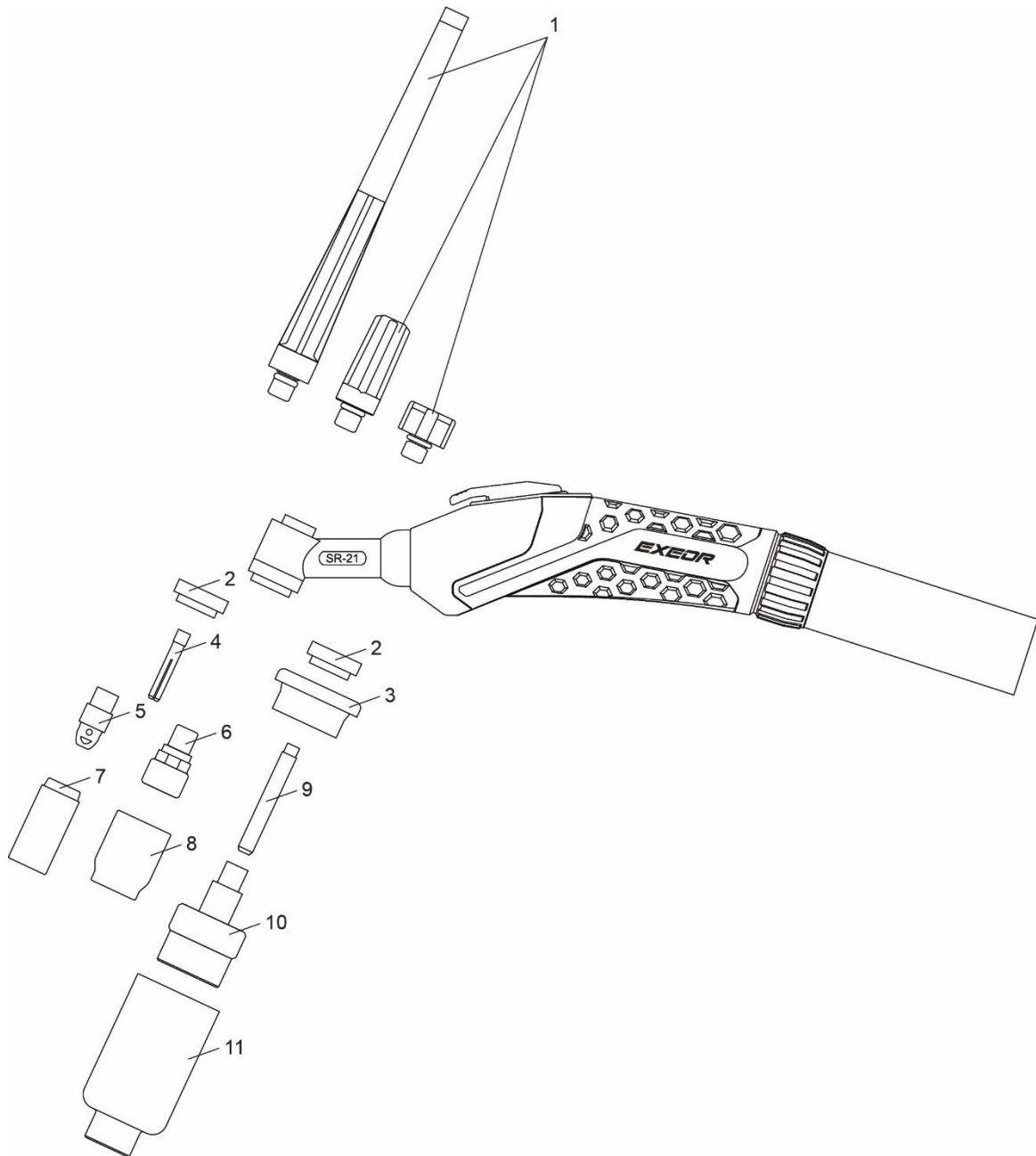
Exeor SR 9, SR 21, MultiLock 9/20

Nozzles, collets, collet bodies and gas lenses:

Bold = standard delivery

Item	Size	Description	Ordering no.
1	Long	Back cap	0365 310 051
	Medium		0365 310 050
	Short		0365 310 049
2		Heat shield	0366 960 017
3		Adaptor Jumbo gas lens	0157 123 026
4	Ø 0.5	Collet standard	0365 310 027
	Ø 1.0		0365 310 028
	Ø 1.6	Std. for SR 9	0365 310 029
	Ø 2.0		0700 025 662
	Ø 2.4	Std. for SR 20/21	0365 310 030
	Ø 3.0		0700 025 663
	Ø 3.2		0365 310 091
5	Ø 1.0	Collet body standard	0365 310 037
	Ø 1.6	Std. for SR 9	0365 310 038
	Ø 2.4	Std. for SR 20/21	0365 310 039
	Ø 3.2		0365 310 090
6	Ø 1.0	Collet body with gas lens	0157 121 016
	Ø 1.6		0157 121 017
	Ø 2.4		0157 121 018
	Ø 3.2		0157 121 041
7	Ø 6.4 (No. 4)	Gas nozzle standard	0365 310 044
	Ø 8.0 (No. 5)	L=30 mm	0365 310 045
	Ø 9.8 (No. 6)	Std. for SR 9	0365 310 046
	Ø 11.2 (No. 7)	Std. for SR 20/21	0365 310 047
	Ø 12.7 (No. 8)		0365 310 048
	Ø 15.9 (No. 10)		0588 000 440
not illustrated	Ø 5.0 (No. 3)	Gas nozzle standard	0700 025 664
	Ø 6.4 (No. 4)		0700 025 665
	Ø 8.0 (No. 5)		0700 025 666
	Ø 9.5 (No. 6)		0700 025 667
	Ø 6.5 (No. 4)	L=63 mm	0700 025 668
	Ø 8.0 (No. 5)		0700 025 669
	Ø 9.5 (No. 6)		0700 025 670
	Ø 6.5 (No. 4)	L=89 mm	0700 025 671

8	Ø 6.4 (No.4)	Gas nozzle for gas lens L=25.5 mm	0157 121 032
	Ø 8.0 (No.5)		0157 121 033
	Ø 9.8 (No.6)		0157 121 034
	Ø 11.2 (No.7)		0157 121 039
	Ø 12.7 (No.8)		0157 121 040
	Ø 16.0 (No. 10)		0700 025 698
not illustrated	Ø 6.4 (No. 4)	Gas nozzle for gas lens L=35 mm	0700 025 658
	Ø 8.0 (No. 5)		0700 025 659
	Ø 9.8 (No. 6)		0700 025 660
	Ø 11.2 (No.7)		0700 025 661
	Ø 16.0 (No. 10)		0700 025 699
9	Ø 1.0	Collet for Jumbo gas lens	0700 025 672
	Ø 1.6		0700 025 673
	Ø 2.4		0700 025 674
	Ø 3.2		0700 025 675
10	Ø 1.0-1.6	Gas lens, Jumbo	0700 025 676
	Ø 2.4		0700 025 677
	Ø 3.2		0700 025 678
11	Ø 9.8 (No. 6)	Gas nozzle for Jumbo gas lens L=48 mm	0157 123 088
	Ø 12.7 (No. 8)		0157 123 089
	Ø 15.9 (No. 10)		0588 000 438
	Ø 19.0 (No. 12)		0157 123 098
	Ø 24.0		0588 000 437
	Ø 24.0	L=34 mm	0700 025 679



Exeor SR 17, SR X26, SR 18, MultiLock 17/18/26

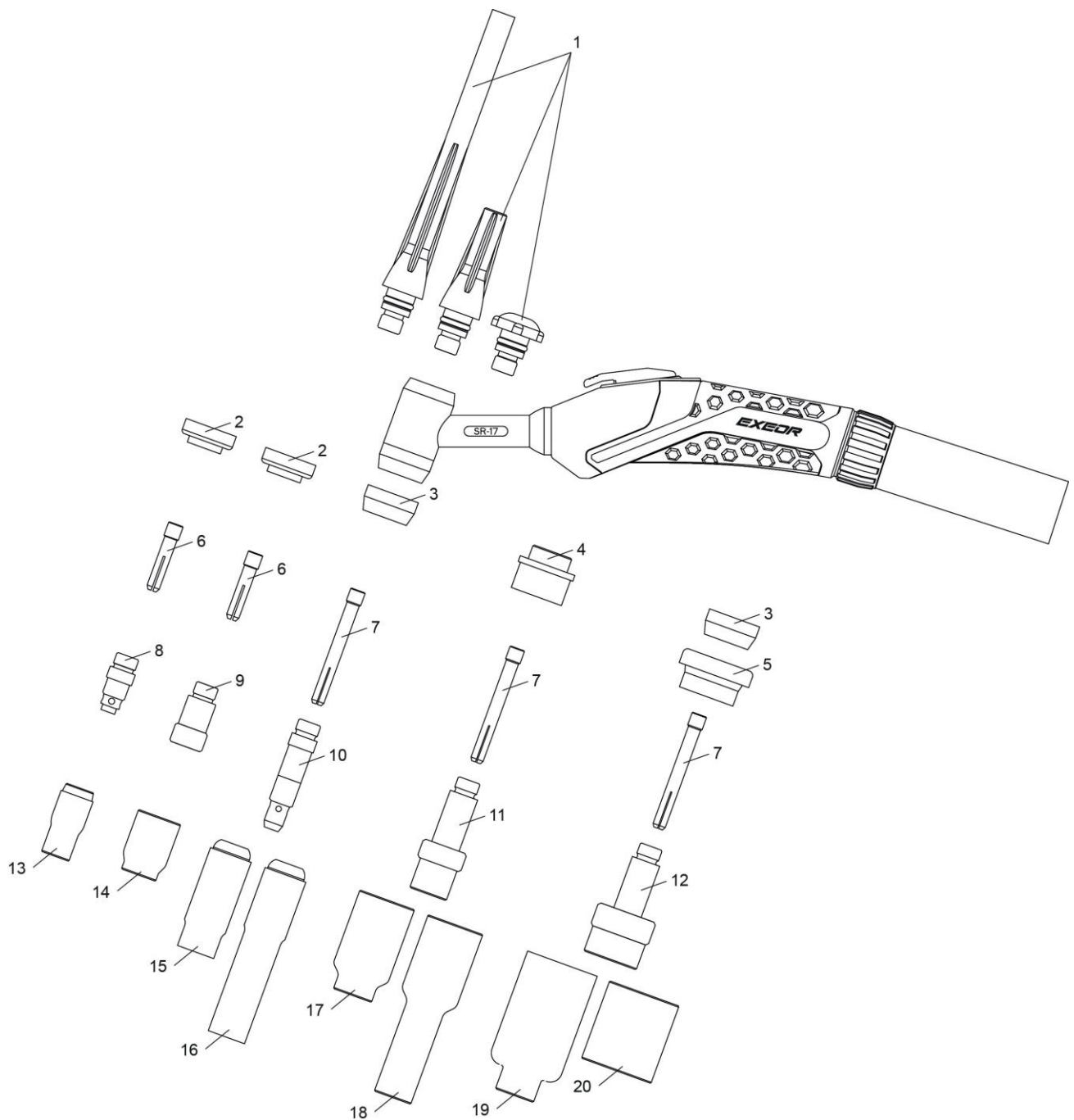
Nozzles, collets, collet bodies and gas lenses:

Bold = standard delivery

Item	Size	Description	Ordering no.
1	Long	Back cap	0157 123 029
	Medium		0588 000 591
	Short		0157 123 028
2		Heat shield small	0700 025 680
3		Heat shield	0366 960 016
4		Heat shield gas lens	0366 960 020
5		Heat shield large gas lens	0366 960 021
6	Ø 1.0	Collet standard and for gas lens, short	0349 501 216
	Ø 1.6		0349 501 217
	Ø 2.4		0349 501 218
	Ø 3.2		0349 501 219
7	Ø 0.5	Collet standard and for gas lens	0157 123 009
	Ø 1.0		0157 123 010
	Ø 1.6		0157 123 011
	Ø 2.0		0700 025 681
	Ø 2.4		0157 123 012
	Ø 3.0		0700 025 682
	Ø 3.2		0157 123 013
	Ø 4.0		0157 123 014
8	Ø 1.0-1.6	Collet body short	0700 025 683
	Ø 2.0-2.4		0700 025 684
	Ø 3.2		0700 025 685
9	Ø 1.0-1.6	Collet body with gas lens, short	0700 025 686
	Ø 2.4		0700 025 687
	Ø 3.2		0700 025 688
10	Ø 0.5-1.6	Collet body standard	0157 123 016
	Ø 2.0-2.4		0157 123 017
	Ø 3.0-3.2		0157 123 018
	Ø 4.0		0157 123 019
11	Ø 1.0	Collet body with gas lens, standard	0157 123 021
	Ø 1.6		0157 123 022
	Ø 2.0-2.4		0157 123 023
	Ø 3.0-3.2		0157 123 024
	Ø 4.0		0157 123 025

12	Ø 1.0	Collet body with extra large gas lens	0157 123 083
	Ø 1.6		0157 123 084
	Ø 2.0-2.4		0157 123 085
	Ø 3.0-3.2		0157 123 086
	Ø 4.0		0588 000 087
13	Ø 6.4 (No. 4)	Gas nozzle L=30 mm	0365 310 044
	Ø 8.0 (No. 5)		0365 310 045
	Ø 9.8 (No. 6)		0365 310 046
	Ø 11.2 (No. 7)		0365 310 047
	Ø 12.7 (No. 8)		0365 310 048
	Ø 15.9 (No. 10)		0588 000 440
14	Ø 6.4 (No. 4)	Gas nozzle for gas lens, short L=25.5 mm	0157 121 032
	Ø 8.0 (No. 5)		0157 121 033
	Ø 9.8 (No. 6)		0157 121 034
	Ø 11.2 (No. 7)		0157 121 039
	Ø 12.7 (No. 8)		0157 121 040
15	Ø 6.4 (No. 4)	Gas nozzle standard L=47 mm	0157 123 052
	Ø 8.0 (No. 5)		0157 123 053
	Ø 9.8 (No. 6)		0157 123 054
	Ø 11.2 (No. 7)		0157 123 055
	Ø 12.7 (No. 8)		0157 123 056
	Ø 15.9 (No. 10)		0588 000 442
	Ø 19 (No. 12)		0588 000 441
16	Ø 6.4 (No. 4)	Gas nozzle standard L=76 mm	0700 025 689
	Ø 8.0 (No. 5)		0700 025 690
	Ø 9.8 (No. 6)		0700 025 691
	Ø 11.2 (No. 7)		0700 025 692
17	Ø 6.4 (No. 4)	Gas nozzle for gas lens L=42 mm	0157 123 057
	Ø 8.0 (No. 5)		0157 123 058
	Ø 9.8 (No. 6)		0157 123 059
	Ø 11.2 (No. 7)		0157 123 060
	Ø 12.7 (No. 8)		0157 123 061
	Ø 17.5 (No. 11)		0588 000 439
18	Ø 6.4 (No. 4)	Gas nozzle for gas lens L=76 mm	0700 025 693
	Ø 8.0 (No. 5)		0700 025 694
	Ø 9.8 (No. 6)		0700 025 695
	Ø 11.2 (No. 7)		0700 025 696
	Ø 12.7 (No. 8)		0700 025 697

19	Ø 9.8 (No. 6)	Gas nozzle for gas lens, large L=48 mm	0157 123 088
	Ø 12.5 (No. 8)		0157 123 089
	Ø 15.9 (No. 10)		0588 000 438
	Ø 19 (No. 12)		0157 123 098
	Ø 24		0588 000 437
20	Ø 24	Gas nozzle for gas lens, short L=34 mm	0700 025 679

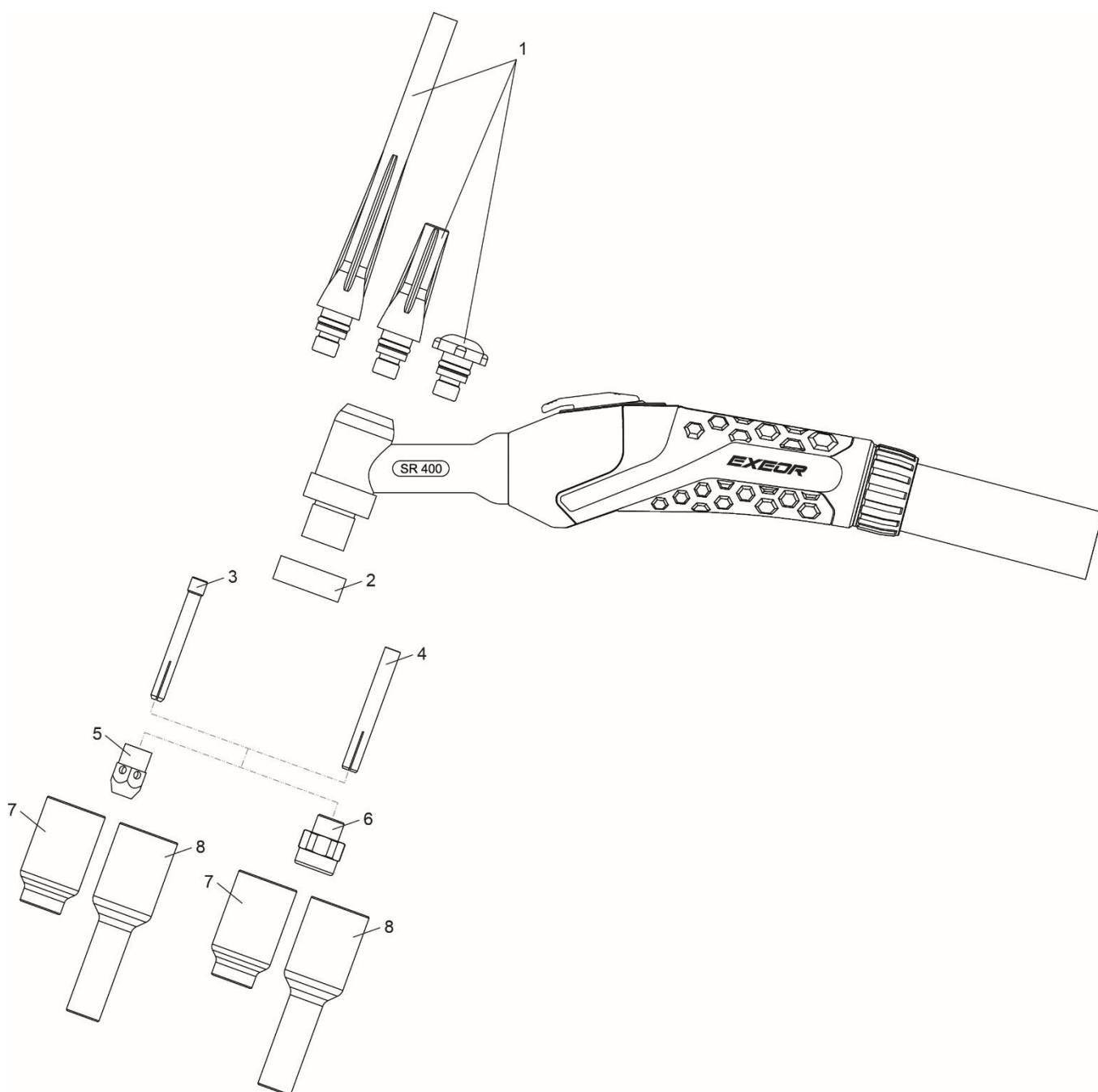


Exeor SR 400

Nozzles, collets, collet bodies and gas lenses:

Bold = standard delivery

Item	Size	Description	Ordering no.
1	Long	Back cap	0157 123 029
	Medium		0588 000 591
	Short		0157 123 028
2		Heat shield	0366 960 018
3	Ø 1.0	Collet standard and for gas lens	0157 123 010
	Ø 1.6		0157 123 011
	Ø 2.4		0157 123 012
	Ø 3.2		0157 123 013
	Ø 4.0		0157 123 014
4	Ø 2.4	Collet, heavy duty	0157 123 077
	Ø 3.2		0157 123 078
	Ø 4.0		0157 123 079
	Ø 4.8		0157 123 074
5	Ø 1.0-3.2	Collet body standard	0157 123 081
	Ø 3.2-4.8		0157 123 082
6	Ø 1.0	Collet body with gas lens	0157 123 091
	Ø 1.6		0157 123 092
	Ø 2.4		0157 123 093
	Ø 3.2		0157 123 094
	Ø 4.0		0157 123 095
	Ø 4.8		0157 123 075
7	Ø 6.4 (No. 4)	Gas nozzle standard and for gas lens L=42 mm	0157 123 057
	Ø 8.0 (No. 5)		0157 123 058
	Ø 9.8 (No. 6)		0157 123 059
	Ø 11.2 (No. 7)		0157 123 060
	Ø 12.7 (No. 8)		0157 123 061
	Ø 17.5		0588 000 439
8	Ø 6.4 (No. 4)	Gas nozzle standard and for gas lens L=76 mm	0700 025 693
	Ø 8.0 (No. 5)		0700 025 694
	Ø 9.8 (No. 6)		0700 025 695
	Ø 11.2 (No. 7)		0700 025 696
	Ø 12.7 (No. 8)		0700 025 697

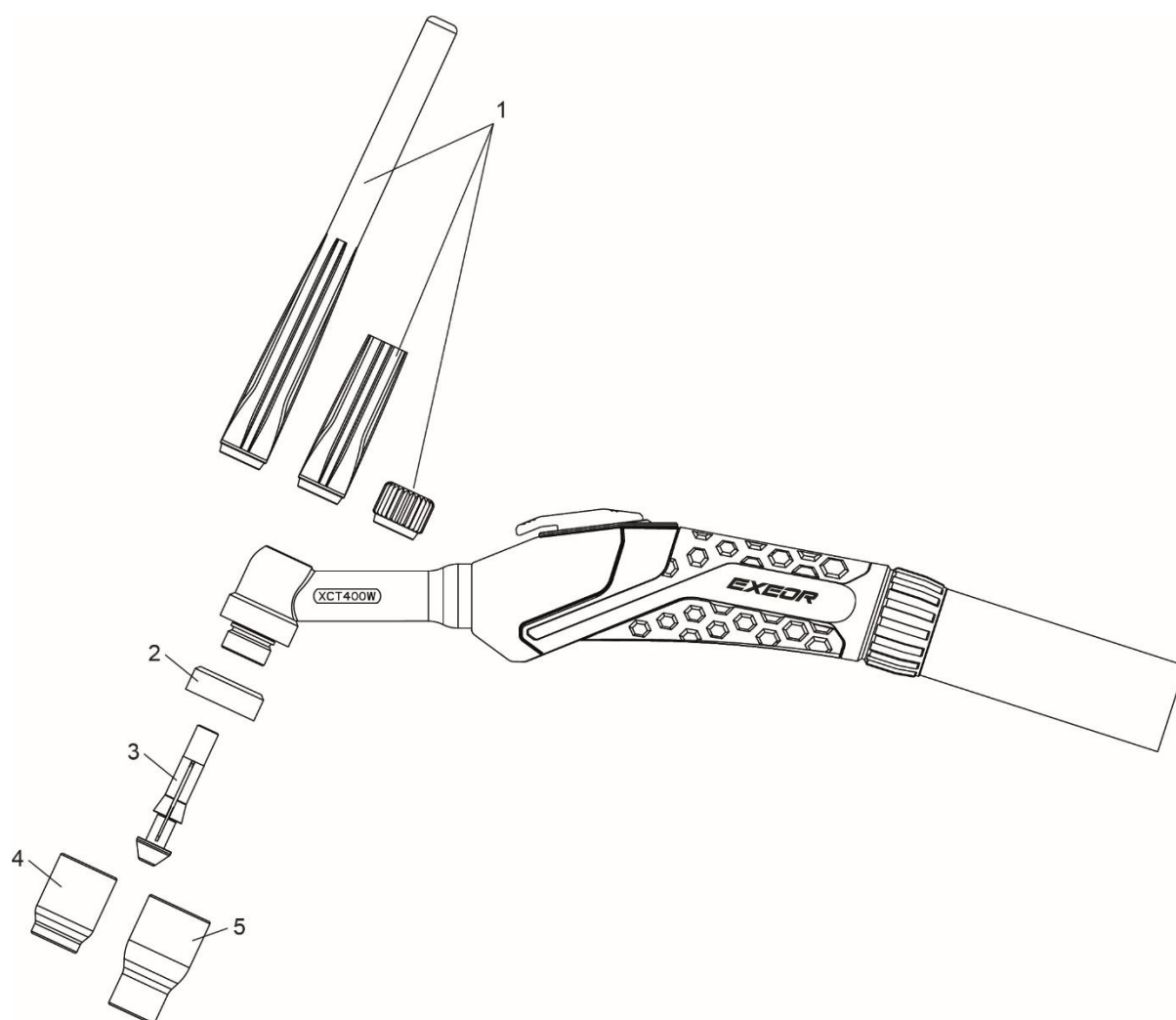


Exeor XCT 200W, XCT 400W

Nozzles, collets, collet bodies and gas lenses:

Bold = standard delivery

Item	Size	Description	Ordering no.
1	Long	Back cap	0700 025 650
	Medium		0700 025 651
	Short		0700 025 652
2		Heat shield	0700 025 653
3	Ø 1.6	Collet standard	0700 025 654
	Ø 2.4		0700 025 655
	Ø 3.2		0700 025 656
	Ø 4.0		0700 025 657
4	Ø 6.4 (No. 4)	Gas nozzle standard L=25.5 mm	0157 121 032
	Ø 8.0 (No. 5)		0157 121 033
	Ø 9.8 (No. 6)		0157 121 034
	Ø 11.2 (No. 7)		0157 121 039
	Ø 12.7 (No. 8)		0157 121 040
	Ø 16.0 (No. 10)		0700 025 698
5	Ø 6.4 (No. 4)	Gas nozzle standard L=35.0 mm	0700 025 658
	Ø 8.0 (No. 5)		0700 025 659
	Ø 9.8 (No. 6)		0700 025 660
	Ø 11.2 (No. 7)		0700 025 661
	Ø 16.0 (No. 10)		0700 025 699



WEAR PARTS

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