


## DECLARATION OF PERFORMANCE – D.o.P.

(Dichiarazione di Prestazione conforme a EN 13479)

DoP N°: TS6-1312

1.	Unique identification code of the product type with trade name:  <p style="text-align: center;">Solid wire or TIG rods <b>SIDERGAS TS6</b> It conforms to the following standards / classification <b>EN ISO 636-A W 42 4 W3Si</b></p>																																								
2.	Intended uses: <p style="text-align: center;"><b>Filler materials to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works</b></p>																																								
3.	Manufacturer.  <p style="text-align: center;"><b>SIDERGAS S.p.A. - Viale della Rimembranza 17 - 37015 S. Ambrogio di Valpolicella (Verona) – Italy</b> e-mail: <a href="mailto:info@sidergas.com">info@sidergas.com</a></p>																																								
4.	Authorised representative:																																								
5.	System of AVCP  <p style="text-align: center;"><b>System2+</b></p>																																								
6.	Harmonized standard:  <p style="text-align: center;"><b>EN 13479:2017</b> notified by body: TÜV SÜD Industrie Service GmbH <b>Certificate of conformity of the Factory Production Control n°0036-CPR-S019</b></p>																																								
7.	Declared performance: Chemical composition  <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <td><b>Fe</b></td> <td><b>C</b></td> <td><b>P</b></td> <td><b>S</b></td> <td><b>Ni</b></td> <td><b>Mo</b></td> <td><b>V</b></td> <td><b>Ti+Zr</b></td> <td><b>Oth.Each</b></td> <td><b>Oth.Tot.</b></td> </tr> <tr> <td>Rem</td> <td>0,06-0,14</td> <td>0,025</td> <td>0,025</td> <td>0,15</td> <td>0,15</td> <td>0,03</td> <td>0,15</td> <td>-</td> <td>-</td> </tr> <tr> <td><b>Al</b></td> <td><b>Si</b></td> <td><b>Cu</b></td> <td><b>Mn</b></td> <td><b>Mg</b></td> <td><b>Cr</b></td> <td><b>Zn</b></td> <td><b>Ti</b></td> <td><b>Zr</b></td> <td><b>Be</b></td> </tr> <tr> <td>0,02</td> <td>0,70-1,00</td> <td>0,35</td> <td>1,30-1,60</td> <td>-</td> <td>0,15</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> </table> <p style="text-align: center;">Single value is maximum value</p>	<b>Fe</b>	<b>C</b>	<b>P</b>	<b>S</b>	<b>Ni</b>	<b>Mo</b>	<b>V</b>	<b>Ti+Zr</b>	<b>Oth.Each</b>	<b>Oth.Tot.</b>	Rem	0,06-0,14	0,025	0,025	0,15	0,15	0,03	0,15	-	-	<b>Al</b>	<b>Si</b>	<b>Cu</b>	<b>Mn</b>	<b>Mg</b>	<b>Cr</b>	<b>Zn</b>	<b>Ti</b>	<b>Zr</b>	<b>Be</b>	0,02	0,70-1,00	0,35	1,30-1,60	-	0,15	-	-	-	-
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<p><i>The performance of the product identified above is in conformity with the set declared performance/s. This declaration of performance is issued, in accordance with the Regulation (EU) No. 305/2011, under the sole responsibility of the manufacturer identified above.</i></p>																																									
<p style="text-align: center;">Signed for and on behalf of the manufacturer by:</p> <div style="display: flex; justify-content: space-between; align-items: flex-end;"> <div style="width: 40%;"> <p>S. Ambrogio di Valpolicella (VR), 02/01/2023</p> </div> <div style="width: 50%; text-align: right;"> <p>Marco Martinelli (Q.A. Manager)</p>  </div> </div>																																									

